This paper deals with the improvement of a harbour wheat delivery line with the aim of automating the procedure. Specifically, this improvement will be implemented with the use of PLC and the function will be explained during the designing and the trials. In conclusion the paper is completed commenting on the results and suggesting future solutions with the aim of improving the aforementioned facility.

References


**Index Terms**

Computer Science  
Circuits and Systems

**Keywords**

Watermarking, Haar Wavelet, DWT, PSNR