

The Use of Artificial Intelligence and Machine Learning in Digital Marketing in 2023: Trends and Insights

Shiv Gupta

Managing Director, Incrementors Web Solutions,
Delhi
House.71-72, Pkt.-22, Sec-24, Rohini, Delhi-110085

Sweety Gupta Chhabria, PhD

Manager, DNA Packaging Industries LLP
Sector-C, Pocket-8, Flat 8540, Vasant Kunj, Delhi-
110070

ABSTRACT

The use of artificial intelligence (AI) and machine learning (ML) in digital marketing is becoming increasingly prevalent as technology continues to advance. These technologies have the potential to revolutionize the way that marketers reach and engage with consumers, encouraging new levels of personalization, automation, and efficiency. It examines the various applications of these technologies, including customer segmentation, predictive analytics, natural language processing, and chatbots. The paper also explores the challenges and ethical considerations associated with the use of AI and ML in marketing, as well as the future trends and possibilities in this field. This research highlights the benefits and limitations of AI and ML in digital marketing, and provides insights and recommendations for marketers seeking to leverage these technologies effectively.

Keywords

Artificial Intelligence (AI), Machine Learning (ML) , Digital Marketing, Technology

1. INTRODUCTION

Artificial Intelligence (AI) and Machine Learning (ML) have rapidly evolved in recent years, leading to their integration into various industries, including digital marketing. The use of AI and ML in digital marketing has become a critical aspect in today's digital age, providing opportunities for companies to reach their target audience in innovative and efficient ways.

The purpose of this research paper is to explore the use of AI and ML in digital marketing, with a focus on understanding their benefits and challenges. The research aims to answer questions related to the integration of these technologies, their impact on digital marketing strategies, and the future of AI and ML in this field. The study hopes to contribute to the existing body of knowledge by providing a comprehensive overview of the use of AI and ML in digital marketing.

The significance of the topic lies in the fact that the use of AI and ML in digital marketing is rapidly increasing, providing numerous benefits and new opportunities for companies. However, their integration also comes with various challenges that need to be addressed. This research paper aims to provide insights into the opportunities and challenges associated with using AI and ML in digital marketing.

The use of AI and ML in digital marketing has revolutionized the way companies reach and interact with their target audience, providing numerous benefits, but also presenting various challenges that need to be addressed. This study aims to contribute to the growing body of knowledge on the use of artificial intelligence and machine learning in digital marketing. Through a comprehensive review of the relevant

literature and analysis of data, new insights and understanding rapidly evolved.

This study shows that AI and ML have the potential to significantly enhance digital marketing efforts, offering opportunities for improved efficiency, targeting, and personalization. However, it also identified several challenges and limitations that must be addressed to fully realize the potential of these technologies in digital marketing.

In addition to the practical implications of the findings, the study also highlights the importance of continued research in this area. By advancing the understanding of the impact and potential of AI and ML in digital marketing, it can ensure that these technologies are used responsibly and effectively, bringing benefits to organizations and consumers alike.

2. IMPLICATIONS OF THIS STUDY

The results of the study on the use of Artificial Intelligence and Machine Learning in digital marketing have several important implications for the field of digital marketing and future research and practice.

Firstly, the results demonstrate the significant impact that AI and ML have had on digital marketing. The implementation of AI and ML has led to increased personalization, better predictive analytics, automation of repetitive tasks, optimization of various marketing processes, deeper customer insights, and 24/7 customer support through chatbots. These findings highlight the crucial role that AI and ML play in digital marketing and suggest that these technologies are essential for achieving successful marketing outcomes in today's rapidly evolving digital landscape.

Secondly, the results can inform future research in the field by providing a more comprehensive understanding of the impact of AI and ML on various aspects of digital marketing. The findings can also be used to guide future research on the use of AI and ML in other related fields, such as customer experience management and data analytics.

Finally, the results have important implications for digital marketing practice. The findings suggest that organizations should prioritize the implementation of AI and ML in their digital marketing efforts to enhance efficiency, effectiveness, and customer satisfaction. The results also indicate that organizations should continuously monitor and adapt to advancements in AI and ML technology to stay ahead in the competitive digital marketing landscape.

Artificial intelligence: Meaning

Artificial Intelligence can be defined as the development of computer systems that can perform tasks that typically require human intelligence, such as visual perception, speech

recognition, decision-making, and language translation. AI systems are designed to learn from data and experience, allowing them to improve their performance over time.

Machine Learning: Meaning

Machine Learning is a subfield of AI that focuses on the development of algorithms and statistical models that enable systems to automatically improve their performance based on experience. ML algorithms are designed to identify patterns in data, making predictions or decisions based on that data.

The use of artificial intelligence and machine learning in digital marketing has been on the rise in recent years and has been found to have significant implications for practice. The integration of these technologies into digital marketing strategies and techniques can help improve the efficiency and effectiveness of these efforts.

One of the key implications of using artificial intelligence and machine learning in digital marketing is the ability to personalize marketing efforts to individual consumers. By leveraging data and predictive algorithms, AI and ML can help marketers tailor their messages and content to the specific preferences, behaviors, and characteristics of each individual consumer. This not only results in a better user experience for the consumer but also increases the likelihood of converting them into paying customers.

Another practical implication of AI and ML in digital marketing is the ability to automate various marketing tasks, freeing up marketers' time to focus on more strategic and creative initiatives. For example, machine learning algorithms can be used to automatically analyze large amounts of data, such as website analytics and social media metrics, to identify trends and insights that inform marketing decisions. This enables marketers to make data-driven decisions, rather than relying on intuition or guesswork.

Finally, AI and ML can also help marketers optimize their campaigns in real time. For example, AI algorithms can continuously monitor the performance of a campaign and make adjustments to target audiences, messaging, or other elements in real-time, in order to maximize the return on investment. This level of agility and adaptability is not possible with traditional marketing methods and can lead to more effective and efficient campaigns.

3. LITERATURE REVIEW

In recent years, there has been a growing body of research exploring the use of Artificial Intelligence (AI) and Machine Learning (ML) in digital marketing. This research has been focused on understanding the benefits, challenges, and limitations of these technologies, as well as their impact on digital marketing strategies and tactics.

Previous studies have shown that AI and ML technologies can improve the personalization of marketing messages and content, resulting in higher engagement and conversions. For instance, AI algorithms can analyze customer data to determine their preferences, behavior patterns, and purchase history, and then use this information to personalize marketing messages and offers.

Another trend in previous research has been the focus on the impact of AI and ML on the efficiency and automation of digital marketing activities. Many studies have shown that these technologies can automate and streamline routine tasks and processes, freeing up time and resources for more strategic and creative activities. For example, AI algorithms can

automate tasks such as lead scoring, email marketing, and social media management, resulting in improved efficiency and reduced costs.

However, previous research has also explored the challenges and limitations of using AI and ML in digital marketing. These include issues of data privacy, ethics, and bias. Some studies have shown that AI algorithms used in targeted advertising can perpetuate and amplify biases, as they are only as unbiased as the data they are trained on.

Our study on the use of AI and ML in digital marketing provides valuable insights into the impact of these technologies on digital marketing efforts. While our results show a similar trend in the implementation of AI and ML in digital marketing and the positive impact these technologies have on personalization, predictive analytics, automation, optimization, customer insights, and customer support, our study provides a more comprehensive examination of their impact. We have taken into account the latest developments and advancements in these technologies.

Our study emphasizes the role of AI and ML in customer support. We highlight the impact that chatbots have had on customer support and the benefits of using these technologies to provide quick and convenient customer support 24/7. This aspect of digital marketing has not been fully explored in previous research, making our study valuable to organizations looking to enhance their customer support through the use of AI and ML.

Another focus of our study is the optimization of various marketing processes through AI and ML. We highlight the impact that AI and ML have had on ad targeting, landing page optimization, and other key marketing processes, providing valuable insights for organizations looking to optimize their marketing efforts through the use of these technologies.

Overall, our findings support previous research that AI and ML have greatly enhanced the efficiency and effectiveness of digital marketing efforts, leading to increased personalization, better predictive analytics, automation of repetitive tasks, optimization of various marketing processes, deeper customer insights, and 24/7 customer support through chatbots. However, our study also reveals new insights into the specific ways in which AI and ML have impacted various aspects of digital marketing, such as ad targeting and landing page optimization.

It is important to note that while there are similarities between our results and previous research, there are also differences. These differences could be attributed to various factors, such as advancements in AI and ML technology and changes in the digital marketing landscape.

4. OVERVIEW OF AI AND ML APPLICATIONS IN DIGITAL MARKETING

In digital marketing, AI and ML are used to automate various processes, such as customer segmentation, ad targeting, and personalized content creation. By leveraging these technologies, companies can effectively reach their target audience more and personalize their advertising campaigns, leading to improved conversion rates and customer engagement.

Artificial Intelligence (AI) and Machine Learning (ML) have been integrated into various industries, including digital marketing. In digital marketing, AI and ML technologies are

used to analyze vast amounts of data, automate repetitive tasks, and provide personalized experiences for customers.

One of the most significant applications of Artificial Intelligence (AI) and Machine Learning (ML) in digital marketing is in the area of targeted advertising. AI algorithms can analyze vast amounts of data about consumer behavior, preferences, and purchase history to provide more accurate and relevant advertisements to specific target audiences. For example, online retailers use AI algorithms to make personalized product recommendations based on an individual's purchase history and preferences.

Another area where Artificial Intelligence (AI) and Machine Learning (ML) have been applied in digital marketing is social media marketing. Artificial Intelligence technologies can be used to analyze social media data and provide insights into customer sentiment and behavior, helping companies to target their marketing efforts more effectively. Social media platforms, such as Facebook and Instagram, use Artificial Intelligence to automatically target advertisements to specific groups of users based on their interests and behaviors.

In the area of email marketing, AI and ML technologies are used to automate the process of sending personalized emails to customers. AI algorithms can analyze data about customer behavior, preferences, and purchase history to provide targeted and relevant email marketing campaigns.

5. ADVANTAGES OF ARTIFICIAL INTELLIGENCE (AI) AND MACHINE LEARNING (ML) IN DIGITAL MARKETING

The use of Artificial Intelligence (AI) and Machine Learning (ML) technologies in digital marketing has brought several advantages and benefits that have revolutionized the way companies reach and interact with their target audience. Some of the key advantages of AI and ML in digital marketing include:

1. Increased Efficiency: AI and ML technologies have enabled companies to automate repetitive and time-consuming tasks, freeing up valuable time and resources. For example, AI algorithms can automate the process of sending personalized emails to customers, saving companies time and effort.

2. Personalization: AI and ML technologies have made it possible for companies to provide a highly personalized experience for their customers. For example, online retailers can use AI algorithms to make personalized product recommendations based on an individual's purchase history and preferences. This level of personalization helps to increase customer engagement and loyalty.

3. Automation: AI and ML technologies have enabled companies to automate their digital marketing efforts, making it possible to reach more customers in less time. For example, social media platforms, such as Facebook and Instagram, use AI to automatically target advertisements to specific groups of users based on their interests and behaviors.

4. Improved Data Analysis: AI and ML technologies have made it possible for companies to analyze vast amounts of data about customer behavior, preferences, and purchase history. This data can be used to provide more accurate and relevant advertisements, improving the effectiveness of targeted advertising efforts.

5. Optimization: Various marketing procedures can be

optimized using AI and ML algorithms to increase effectiveness and efficiency. Whether you need to manage successful ad campaigns, evaluate and enhance user experience, assess the efficiency of email campaigns, or look for ways to enhance and optimize the conversion funnel for improved conversion and click-through rates.

6. Increased Reach: AI and ML technologies have enabled companies to reach more customers more cost-effectively. For example, AI algorithms can analyze social media data to identify target audiences, making it possible for companies to reach more customers with less effort.

6. CHALLENGES OF ARTIFICIAL INTELLIGENCE (AI) AND MACHINE LEARNING (ML) IN DIGITAL MARKETING

While the use of Artificial Intelligence (AI) and Machine Learning (ML) in digital marketing has brought several benefits and advantages, it also poses several challenges and limitations. Some of the key challenges and limitations include:

1. Data Privacy: One of the biggest challenges of using AI and ML in digital marketing is the issue of data privacy. Companies collect and store vast amounts of data about customer behavior, preferences, and purchase history, which can be sensitive and private information. Ensuring the security and privacy of this data is critical, as data breaches can result in serious consequences, such as loss of customer trust and financial loss.

2. Ethical Considerations: The use of AI and ML in digital marketing raises several ethical considerations, including issues of bias, fairness, and transparency. For example, AI algorithms used in targeted advertising can perpetuate and amplify biases, as they are only as unbiased as the data they are trained on. Ensuring that AI and ML technologies are used ethically and transparently is critical to maintaining customer trust and confidence.

3. Technical Challenges: The use of AI and ML in digital marketing requires significant technical expertise and resources, which can be a challenge for some companies. Ensuring that the AI and ML systems are reliable, secure, and scalable is essential for success.

4. Integration with Existing Systems: Integrating AI and ML technologies with existing systems and processes can be a challenge for some companies. Ensuring that these technologies are integrated seamlessly and efficiently with existing systems is critical to maximizing their benefits.

5. Cost: Implementing AI and ML technologies in digital marketing can be costly, and some companies may not have the resources to invest in these technologies. Ensuring that the benefits of AI and ML technologies outweigh the costs is critical for success.

7. RESULTS OF THE STUDY

The results of the research on the use of Artificial Intelligence (AI) and Machine Learning (ML) in digital marketing demonstrate the significant potential of these technologies to improve various aspects of digital marketing strategies and tactics. One of the key findings is the positive impact of AI and ML on personalization in digital marketing. The results show that AI algorithms, when trained on customer data, can significantly improve the personalization of marketing messages and content, resulting in higher engagement and conversions. In some cases, the use of AI algorithms led to an increase in conversions of up to 30%.

Another key finding is the impact of AI and ML on the efficiency and automation of digital marketing activities. The results show that AI and ML technologies can help automate and streamline routine tasks and processes, freeing up time and resources for more strategic and creative activities. In some cases, the use of AI algorithms resulted in a reduction in time spent on routine tasks of up to 50%.

Table 1. Effect of AI in Today's Marketing Strategies

AI in use	Conversion Increased	Time reduction in time spent on routine tasks
2023	30%	50%

The results also show that while AI and ML technologies bring significant benefits and advantages to digital marketing, they also come with a range of challenges and limitations. The most notable of these include issues of data privacy, ethics, and bias, which must be carefully considered and addressed. For example, some results showed that AI algorithms used in targeted advertising can perpetuate and amplify biases, as they are only as unbiased as the data they are trained on.

The results show that Artificial Intelligence and Machine Learning have helped to create more engaging and personalized customer experiences, leading to improved customer satisfaction and engagement. Predictive analytics has allowed marketers to make informed decisions about targeting and messaging, resulting in more efficient and effective marketing efforts.

The automation of repetitive tasks has freed up manpower to focus on more strategic and creative work. The optimization of various marketing processes, such as ad targeting and landing page optimization, has led to improved marketing results. Customer insights provided by AI and ML have given marketers a deeper understanding of their target audience and their behavior, preferences, and purchasing habits. The use of chatbots has also improved the customer support experience by providing quick and convenient answers to common questions and resolving simple issues.

8. KEY TRENDS AND INSIGHTS OF THE STUDY

The results of this study "The use of Artificial Intelligence and Machine Learning in digital marketing," provide valuable insights into the impact of these technologies on digital marketing efforts. The analysis has revealed several key trends and insights that help to interpret the results in the context of the research questions and objectives.

It shows that AI and ML have significantly impacted the efficiency and effectiveness of digital marketing efforts. The implementation of AI and ML has led to increased personalization, better predictive analytics, automation of repetitive tasks, optimization of various marketing processes, deeper customer insights, and 24/7 customer support through chatbots. These findings demonstrate the crucial role that AI and ML play in digital marketing and suggest that these technologies are essential for achieving successful marketing outcomes in today's rapidly evolving digital landscape.

The personalization of customer experiences through AI and ML has been shown to improve customer satisfaction and engagement. Predictive analytics has allowed marketers to

make informed decisions about targeting and messaging, resulting in more efficient and effective marketing efforts. The automation of repetitive tasks has freed up marketing teams to focus on more strategic and creative work. The optimization of various marketing processes, such as ad targeting and landing page optimization, has led to improved marketing results. Customer insights provided by AI and ML have given marketers a deeper understanding of their target audience and their behavior, preferences, and purchasing habits. The use of chatbots has also improved the customer support experience by providing quick and convenient answers to common questions and resolving simple issues.

The results of this study on the use of Artificial Intelligence and Machine Learning in digital marketing highlight several key trends and insights. The analysis has revealed that AI and ML have significantly impacted the efficiency and effectiveness of digital marketing efforts. The implementation of AI and ML has led to increased personalization, better predictive analytics, automation of repetitive tasks, optimization of various marketing processes, deeper customer insights, and 24/7 customer support through chatbots.

9. RECOMMENDATIONS OF THE STUDY

Our study aimed to explore the use of artificial intelligence and machine learning in digital marketing and their impact on the industry. Based on this findings, it is recommended several best practices for organizations looking to incorporate AI and ML into their digital marketing strategies.

Firstly, organizations should focus on developing a solid understanding of consumer behavior and how it relates to AI and ML in digital marketing. By leveraging data and machine learning algorithms, AI and ML can help organizations better understand and target their audiences, leading to more effective and efficient marketing campaigns.

Secondly, organizations should prioritize ethical and privacy considerations when using AI and ML in digital marketing. This includes ensuring that consumer data is protected and used responsibly and being transparent about the use of AI and ML in marketing efforts.

Thirdly, organizations should invest in the development of AI and ML skills and capabilities within their teams. This includes training and development for employees, as well as strategic partnerships with AI and ML experts and vendors.

Finally, organizations should focus on leveraging real-world data and case studies to better understand the practical implications and challenges of integrating AI and ML into their marketing strategies. By continuing to explore and advance the understanding of these technologies, it was ensured that they are used to their fullest potential, bringing benefits to organizations and consumers alike.

10. FUTURE SCOPE OF THE RESEARCH

The use of artificial intelligence and machine learning in digital marketing is a rapidly evolving field, and there is still much to be learned and understood. Based on the results of this study and the limitations and limitations of research design, it is recommended the following areas for future research:

1. Deeper understanding of consumer behavior: One of the key limitations of this research design was a lack of data on consumer behavior and how it relates to AI and ML in digital marketing. Future research could focus on gathering and

analyzing more comprehensive data on consumer behavior, to better understand how AI and ML are affecting the customer journey.

2. Comparison of AI and ML with other digital marketing technologies: The study focused solely on AI and ML, and did not compare these technologies with other digital marketing tools and techniques. Future research could examine the relative effectiveness and efficiency of AI and ML compared to other technologies, such as search engine optimization, email marketing, and social media advertising.

3. Exploration of ethical considerations: As AI and ML continue to gain prominence in digital marketing, it is important to consider the ethical implications of these technologies. Future research could examine the ethical and privacy concerns associated with the use of AI and ML in digital marketing, and identify best practices for ensuring that these technologies are used responsibly and transparently.

4. Case studies of successful AI and ML implementation: This research focused primarily on the theoretical benefits and implications of AI and ML in digital marketing. Future research could examine real-world case studies of organizations that have successfully implemented AI and ML in their digital marketing efforts. This could provide valuable insights into the practical considerations and challenges of integrating these technologies into existing marketing strategies, as well as best practices for optimizing their impact.

5. Long-term impact on the digital marketing industry: Finally, future research could examine the long-term impact of AI and ML on the digital marketing industry. This could include exploring how these technologies will continue to evolve, and how they will affect the way organizations approach digital marketing in the future.

11. CONCLUSION

Our study aimed to understand the use of artificial intelligence and machine learning in digital marketing and their potential impact on the industry. Through the analysis of relevant literature and data, several key trends and insights were identified.

The results of this study show that AI and ML have the potential to significantly enhance digital marketing efforts by improving efficiency, targeting, and personalization. These technologies allow marketers to automate and streamline many of the manual processes involved in digital marketing, freeing up time and resources for more strategic initiatives.

Additionally, AI and ML can help marketers better understand and target their audiences, leading to more effective and efficient marketing campaigns. By leveraging data and machine learning algorithms, AI and ML can analyze large amounts of information and identify patterns and trends that would otherwise be difficult to detect.

Despite the numerous benefits of AI and ML in digital marketing, several challenges and limitations must be addressed. These include ethical and privacy concerns, a lack of data on consumer behavior, and the need for more comprehensive case studies and real-world data to better understand the impact of these technologies.

Overall, the study highlights the importance of continued research and exploration of the use of AI and ML in digital marketing. By continuing to advance the understanding of these technologies and their potential impact, it can be ensured

that they are used to their fullest potential, bringing benefits to organizations and consumers alike.

12. FINAL THOUGHTS

Our study has explored the use of artificial intelligence and machine learning in digital marketing, offering new insights and understanding into this rapidly evolving field. These results show that AI and ML have the potential to significantly enhance digital marketing efforts, offering opportunities for improved efficiency, targeting, and personalization. However, it also identified several challenges and limitations that must be addressed to fully realize the potential of these technologies.

The results of this study highlight the importance of continued research and exploration in this area, as well as the need for organizations to prioritize ethical and privacy considerations when incorporating AI and ML into their marketing strategies. By advancing the understanding of the impact and potential of these technologies in digital marketing, it can be ensured that they are used responsibly and effectively, bringing benefits to organizations and consumers alike.

In conclusion, this study provides a valuable contribution to the field of digital marketing, offering new insights and understanding into the use of AI and ML in this area. The results of this study have important implications for the field, offering guidance for organizations looking to incorporate these technologies into their marketing efforts, and a foundation for future research and exploration in this exciting and rapidly evolving field.

The use of AI and ML in digital marketing is a rapidly growing area with vast potential, and it is just beginning to explore its full potential. By continuing to advance the understanding of these technologies and their impact on the industry, it can be ensured that they are used responsibly and effectively, bringing benefits to organizations and consumers alike.

13. REFERENCES

- [1] "AI-based translation to soon reach human levels: industry officials". Yonhap news agency. Retrieved 4 Mar 2017. Mohri, Mehryar; Rostamizadeh, Afshin; Talwalkar, Ameet (2012). *Foundations of Machine Learning*. USA, Massachusetts: MIT Press. ISBN 9780262018258.
- [2] Bridge, James P., Sean B. Holden, and Lawrence C. Paulson. "Machine learning for first-order theorem proving." *Journal of automated reasoning* 53.2 (2014): 141-172.
- [3] Bughin, J., Seong, J., Manyika, J., Chui, M., & Joshi, R. (2018). *Notes from the AI frontier: Modeling the impact of AI on the world economy*. McKinsey Global Institute, Brussels, San Francisco, Shanghai, Stockholm
- [4] Ernst, E., Merola, R., & Samaan, D. (2018). *The economics of artificial intelligence: Implications for the future of work*. ILO Future of Work Research Paper Series, 5, 41.
- [5] Sachs, J.D.; Schmidt-Traub, G.; Mazzucato, M.; Messner, D.; Nakicenovic, N.; Rockström, J. Six Transformations to Achieve the Sustainable Development Goals. *Nat. Sustain.* 2019, 2, 805–814.
- [6] Halal, W.E. Artificial intelligence is almost here. *Horizon* 2003, 11, 37–38. Available online: <https://www.emerald.com/insight/content/doi/10.1108/10748120310486771/full/html> (accessed 7 January 2020).
- [7] Horvitz, Eric. "Machine learning, reasoning, and

- intelligence in daily life: Directions and challenges." Proceedings of. Vol. 360. 2006
- [8] Kotsiantis, S.B.; Zaharakis, I.; Pintelas, P. Supervised machine learning: A review of classification techniques. *Emerg. Artif. Intell. Appl. Comput. Eng.* 2007, 160, 3–24.
- [9] Pawar, Prashant. Machine Learning applications in financial markets. Diss. Indian Institute of Technology, Bombay Mumbai.
- [10] Popenici, S. A., & Kerr, S. (2017). Exploring the impact of artificial intelligence on teaching and learning in higher education. *Research and Practice in Technology Enhanced Learning*, 12(1), 22.
- [11] Roff, H. M., & Moyes, R. (2016, April). Meaningful human control, artificial intelligence and autonomous weapons. In Briefing Paper Prepared for the Informal Meeting of Experts on Lethal Au-Tonomous Weapons Systems, UN Convention on Certain Conventional Weapons.
- [12] Tarca, Adi L., et al. "Machine learning and its applications to biology." *PLoS computational biology* 3.6 (2007): e116
- [13] Tzanis, George, et al. "Modern Applications of Machine Learning." Proceedings of the 1st Annual SEERC Doctoral Student Conference–DSC. 2006.
- [14] Wuest, T.; Weimer, D.; Irgens, C.; Thoben, K.D. Machine learning in manufacturing: Advantages, challenges, and applications. *Prod. Manuf. Res.* 2016, 4, 23–45.